

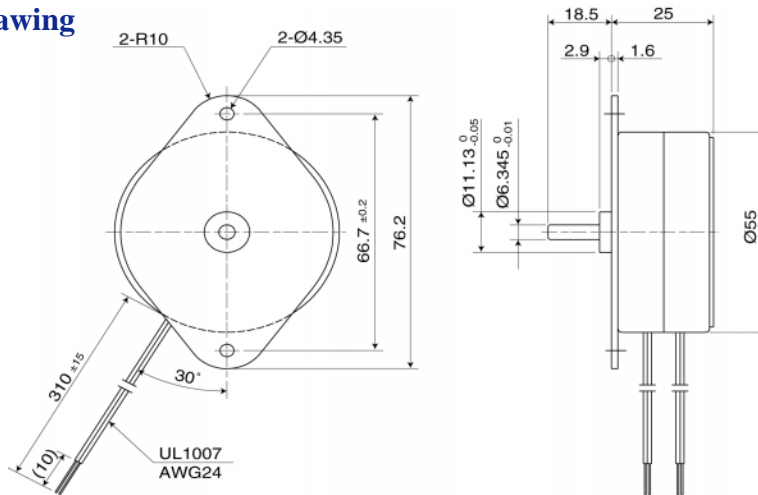
2 Phase Tin-Can type Stepper Motors (PF/PFC series)

PF/PFC series tin-can motors range in diameter from 25mm to 55mm and are permanent magnet type stepper motors with superior cost and performance. The PF/PFC series motors are ideal for mass production applications. Available in three step angles (3.75° , 7.5° and 15°), a choice of windings and magnet materials (Ferrite Anisotropic, Ferrite Isotropic and Neodymium), the PF/PFC series offers the design engineer the ultimate in flexibility to match the applications requirements with the most cost effective motors. A variety of optional flanges, shafts and gear heads are available to meet the requirements of most applications. Also, upon request, accessories such as ball bearings, pinion gears, pulleys, or connectors can be added to the motor providing a complete assembly. Applications for PF/PFC series include medical equipment, printers, fax machines, copiers, analysis machines and industrial equipment.

Parameters	Unit	PF55-48			
		Unipolar		Bipolar	
Drive mode		Unipolar		Bipolar	
Excitation Mode		Full-step (2-2 ex)			
Step Angle	°	7.5			
Step Angle Tolerance	%	± 5			
Steps per Revolution		48			
Voltage	V	12	5	12	5
Winding Resistance	Ω/Ø	36	5	40	6.75
Winding Inductance	mH/Ø	43	5.9	84	12
Holding Torque	mN•m	120	120	150	150
Rotor Inertia	kg•m ²	40.0 x10 ⁻⁷			
Starting Pulse Rate, Max	pps	300			
Slewing Pulse Rate, Max	pps	310			
Ambient Temp. Range, Operating	°C	-10 ~ + 50			
Temperature rise	K	55			
Mass	g	300			

Note: Above data is based on Rated Voltage Drive. The magnet type is Anisotropic.

Outline Dimension Drawing



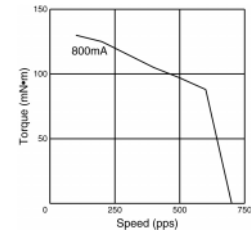
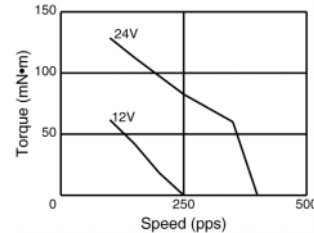
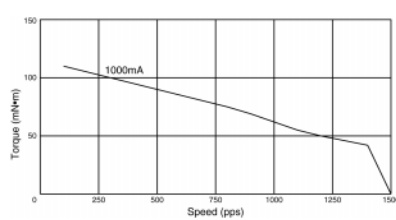
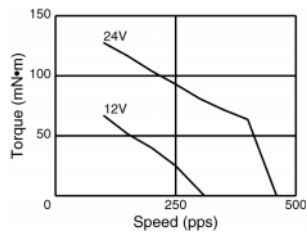
Dimensions in MM. Inches = MM*0.04

PF55-48C1 Unipolar Rated / Double Voltage Drive

PF55-48D1 Unipolar Chopper Drive at 24V

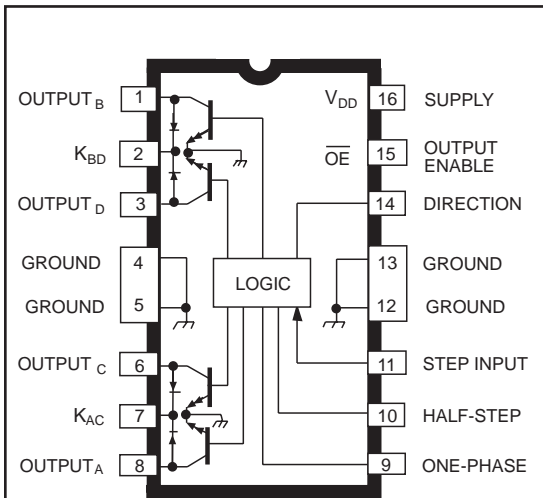
PF55-48P1 Bipolar Rated / Double Voltage Drive

PF55-48Q1 Bipolar Chopper Drive at 24V



Torque Curve Note: 1 mN•m = 0.14 oz-in

BiMOS II UNIPOLAR STEPPER-MOTOR TRANSLATOR/DRIVER



Dwg. W-194

Note that the UCN5804B (dual in-line package) and UCN5804LB (small outline IC package) are electrically identical and share a common pin number assignment.

ABSOLUTE MAXIMUM RATINGS

Output Voltage, V_{CE}	50 V
Output Sustaining Voltage, $V_{CE(sus)}$	35 V
Output Sink Current, I_{OUT}	1.5 A
Logic Supply Voltage, V_{DD}	7.0 V
Input Voltage, V_{IN}	7.0 V
Package Power Dissipation, P_D	See Graph
Operating Temperature Range, T_A	-20°C to +85°C
Storage Temperature Range, T_S	-55°C to +150°C

Combining low-power CMOS logic with high-current and high-voltage bipolar outputs, the UCN5804B and UCN5804LB BiMOS II translator/drivers provide complete control and drive for a four-phase unipolar stepper-motor with continuous output current ratings to 1.25 A per phase (1.5 A startup) and 35 V.

The CMOS logic section provides the sequencing logic, DIRECTION and OUTPUT ENABLE control, and a power-ON reset function. Three stepper-motor drive formats, wave-drive (one-phase), two-phase, and half-step are externally selectable. The inputs are compatible with standard CMOS, PMOS, and NMOS circuits. TTL or LSTTL may require the use of appropriate pull-up resistors to ensure a proper input-logic high.

The wave-drive format consists of energizing one motor phase at a time in an A-B-C-D (or D-C-B-A) sequence. This excitation mode consumes the least power and assures positional accuracy regardless of any winding imbalance in the motor. Two-phase drive energizes two adjacent phases in each detent position (AB-BC-CD-DA). This sequence mode offers an improved torque-speed product, greater detent torque, and is less susceptible to motor resonance. Half-step excitation alternates between the one-phase and two-phase modes (A-AB-B-BC-C-CD-D-DA), providing an eight-step sequence.

The bipolar outputs are capable of sinking up to 1.5 A and withstanding 50 V in the OFF state (sustaining voltages up to 35 V). Ground-clamp and flyback diodes provide protection against inductive transients. Thermal protection circuitry disables the outputs when the chip temperature is excessive.

Both devices are rated for operation over the temperature range of -20°C to +85°C. The UCN5804B is supplied in a 16-pin dual in-line plastic batwing package with a copper lead frame and heat-sinkable tabs for improved power dissipation capabilities; the UCN5804LB is supplied in a 16-lead plastic SOIC batwing package with a copper lead frame and heat-sinkable tabs.

FEATURES

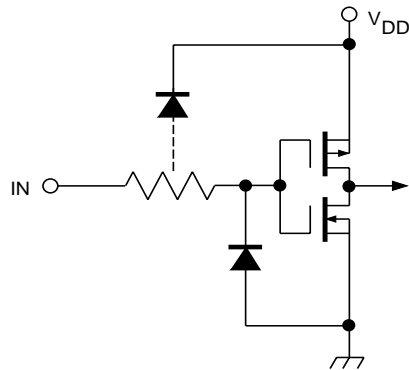
- 1.5 A Maximum Output Current
- 35 V Output Sustaining Voltage
- Wave-Drive, Two-Phase, and Half-Step Drive Formats
- Internal Clamp Diodes
- Output Enable and Direction Control
- Power-ON Reset
- Internal Thermal Shutdown Circuitry

Always order by complete part number, e.g., **UCN5804B**.

5804

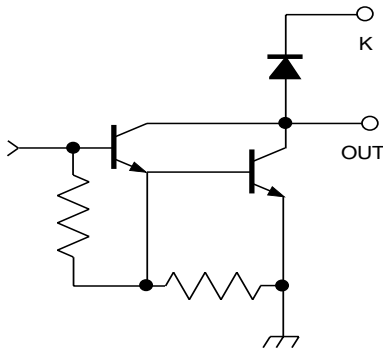
BiMOS II UNIPOLAR STEPPER-MOTOR TRANSLATOR/DRIVER

TYPICAL INPUT CIRCUIT

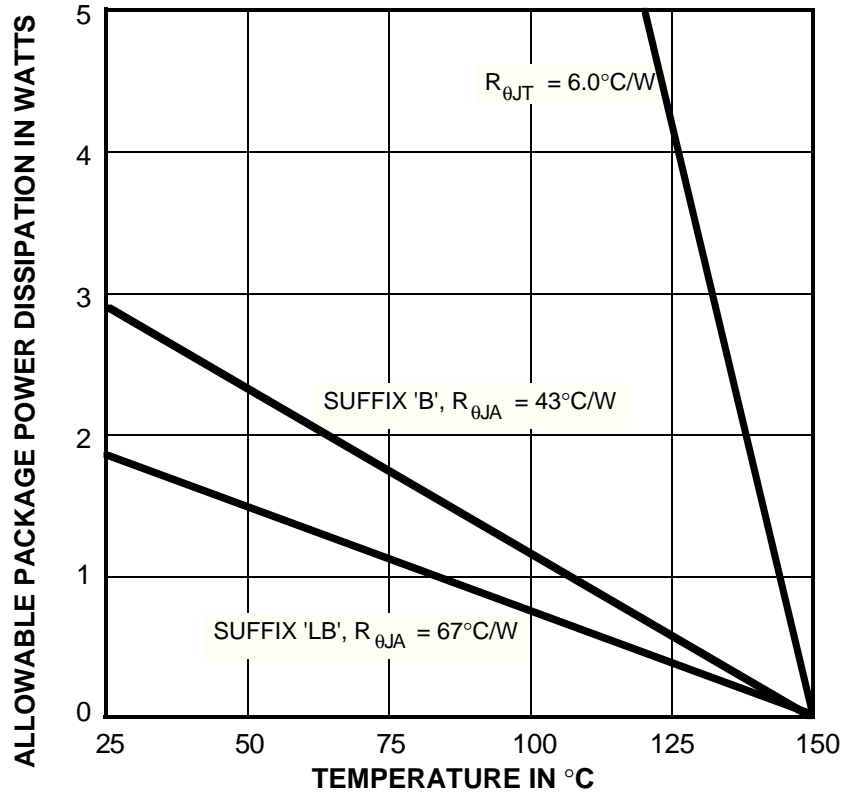


Dwg. EP-010-5

TYPICAL OUTPUT DRIVER



Dwg. EP-021-4



Dwg. GP-049-2

TRUTH TABLE

Drive Format	Pin 9	Pin 10
Two-Phase	L	L
One-Phase	H	L
Half-Step	L	H
Step-Inhibit	H	H

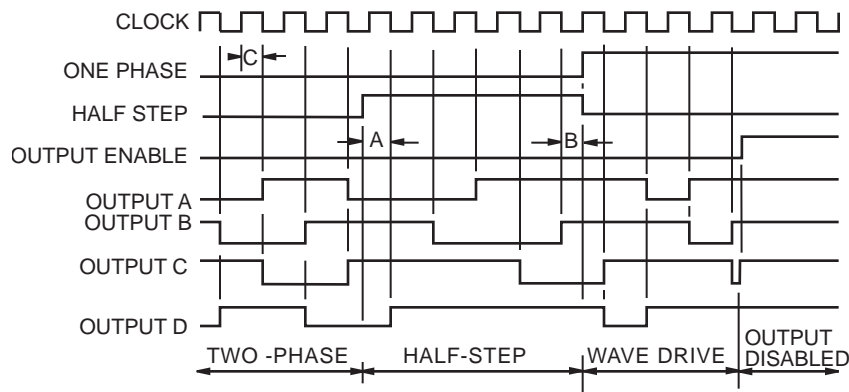
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BiMOS II UNIPOLAR STEPPER-MOTOR TRANSLATOR/DRIVER

ELECTRICAL CHARACTERISTICS at $T_A = 25^\circ\text{C}$, $T_J \leq 150^\circ\text{C}$, $V_{DD} = 4.5\text{ V to }5.5\text{ V}$
(unless otherwise noted).

Characteristic	Symbol	Test Conditions	Limits			Units
			Min.	Typ.	Max.	
Output Leakage Current	I_{CEX}	$V_{OUT} = 50\text{ V}$	—	10	50	μA
Output Sustaining Voltage	$V_{CE(sus)}$	$I_{OUT} = 1.25\text{ A}$, $L = 3\text{ mH}$	35	—	—	V
Output Saturation Voltage	$V_{CE(SAT)}$	$I_{OUT} = 700\text{ mA}$	—	1.0	1.2	V
		$I_{OUT} = 1\text{ A}$	—	1.1	1.4	V
		$I_{OUT} = 1.25\text{ A}$	—	1.2	1.5	V
Clamp Diode Leakage Current	I_R	$V_R = 50\text{ V}$	—	10	50	μA
Clamp Diode Forward Voltage	V_F	$I_F = 1.25\text{ A}$	—	1.5	3.0	V
Input Current	$I_{IN(1)}$	$V_{IN} = V_{DD}$	—	0.5	5.0	μA
	$I_{IN(0)}$	$V_{IN} = 0.8\text{ V}$	—	-0.5	-5.0	μA
Input Voltage	$V_{IN(1)}$	$V_{DD} = 5\text{ V}$	3.5	—	5.3	V
	$V_{IN(0)}$		-0.3	—	0.8	V
Supply Current	I_{DD}	2 Outputs ON	—	20	30	mA
Turn-Off Delay	t_{ON}	50% Step Inputs to 50% Output	—	—	10	μs
Turn-On Delay	t_{OFF}	50% Step Inputs to 50% Output	—	—	10	μs
Thermal Shutdown Temperature	T_J		—	165	—	$^\circ\text{C}$

TIMING CONDITIONS



Dwg. W-110A

- A. Minimum Data Set Up Time **100 ns**
- B. Minimum Data Hold Time **100 ns**
- C. Minimum Step Input Pulse Width **3.0 μs**

5804

BiMOS II UNIPOLAR STEPPER-MOTOR TRANSLATOR/DRIVER

APPLICATIONS INFORMATION

Internal power-ON reset (POR) circuitry resets OUTPUT_A (and OUTPUT_D in the two-phase drive format) to the ON state with initial application of the logic supply voltage. After reset, the circuit then steps according to the tables.

The outputs will advance one sequence position on the high-to-low transition of the STEP INPUT pulse. Logic levels on the HALF-STEP and ONE-PHASE inputs will determine the drive format (one-phase, two-phase, or half-step). The DIRECTION pin determines the rotation sequence of the outputs. Note that the STEP INPUT must be in the low state when changing the state of ONE-PHASE, HALF-STEP, or DIRECTION to prevent erroneous stepping.

All outputs are disabled (OFF) when OUTPUT ENABLE is at a logic high. If the function is not required, OUTPUT ENABLE should be tied low. In that condition, all outputs depend only on the state of the step logic.

During normal commutation of a unipolar stepper motor, mutual coupling between the motor windings can force the outputs of the UCN5804B below ground. This condition will cause forward biasing of the collector-to-substrate junction and source current from the output. For many L/R applications, this substrate current is high enough to adversely affect the logic circuitry and cause misstepping. External series diodes (Schottky are recommended for increased efficiency at low-voltage operation) will prevent substrate current from being sourced through the outputs. Alternatively, external ground clamp diodes will provide a preferred current path from ground when the outputs are pulled below ground.

Internal thermal protection circuitry disables all outputs when the junction temperature reaches approximately 165°C. The outputs are enabled again when the junction cools down to approximately 145°C.

WAVE-DRIVE SEQUENCE

Half Step = L, One Phase = H				
Step	A	B	C	D
POR	ON	OFF	OFF	OFF
1	ON	OFF	OFF	OFF
2	OFF	ON	OFF	OFF
3	OFF	OFF	ON	OFF
4	OFF	OFF	OFF	ON

TWO-PHASE DRIVE SEQUENCE

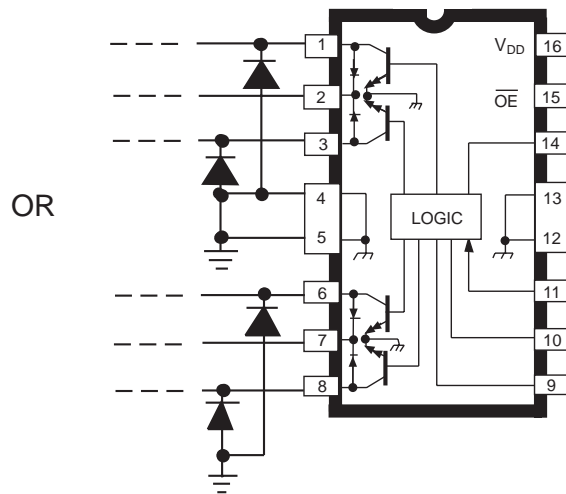
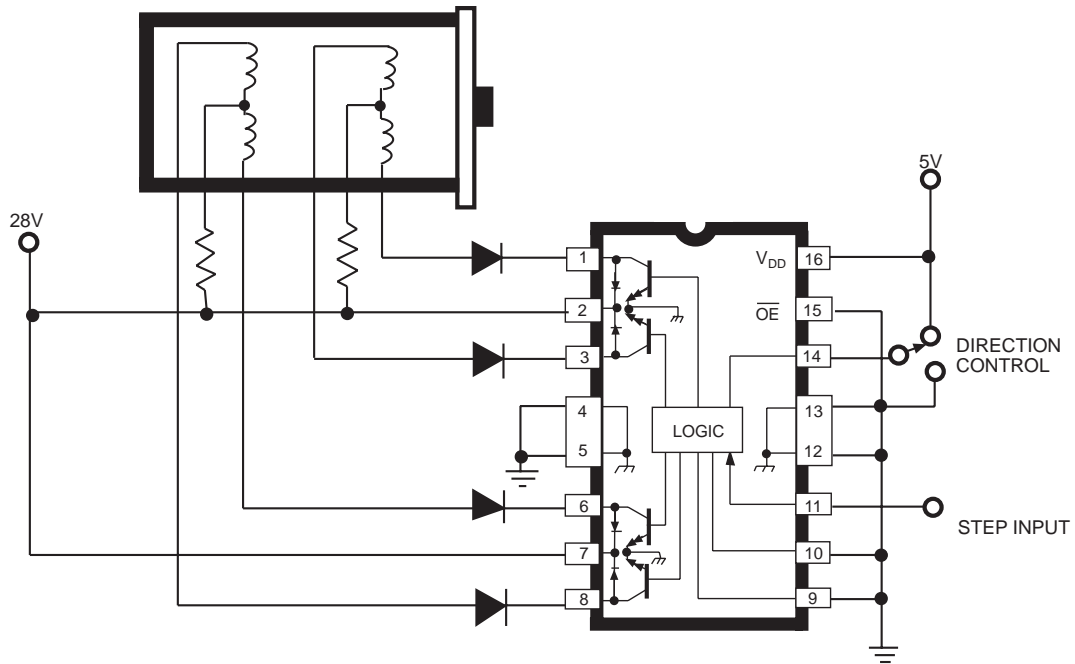
Half Step = L, One Phase = L				
Step	A	B	C	D
POR	ON	OFF	OFF	ON
1	ON	OFF	OFF	ON
2	ON	ON	OFF	OFF
3	OFF	ON	ON	OFF
4	OFF	OFF	ON	ON

HALF-STEP DRIVE SEQUENCE

Half Step = H, One Phase = L				
Step	A	B	C	D
POR	ON	OFF	OFF	OFF
1	ON	OFF	OFF	OFF
2	ON	ON	OFF	OFF
3	OFF	ON	OFF	OFF
4	OFF	ON	ON	OFF
5	OFF	OFF	ON	OFF
6	OFF	OFF	ON	ON
7	OFF	OFF	OFF	ON
8	ON	OFF	OFF	ON

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BiMOS II UNIPOLAR
STEPPER-MOTOR
TRANSLATOR/DRIVER

TYPICAL APPLICATION
 L/R Stepper-Motor Drive

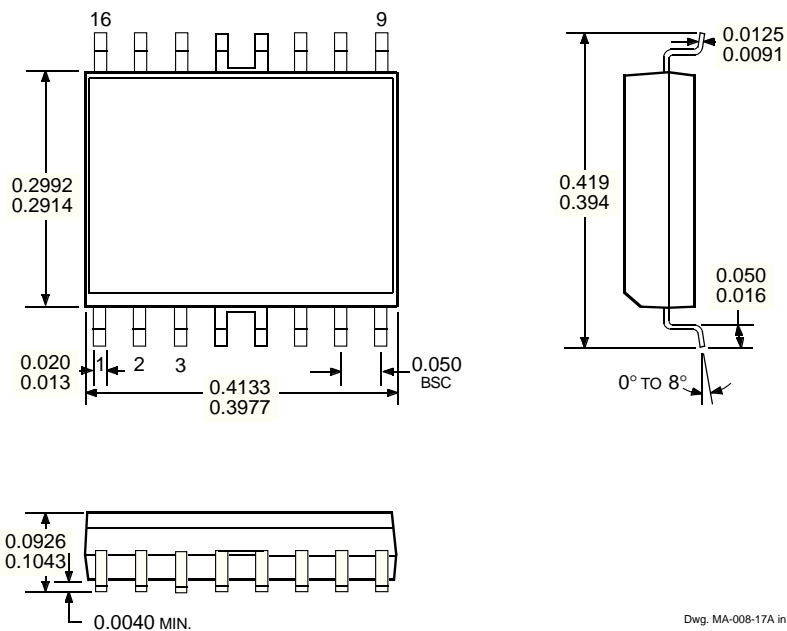


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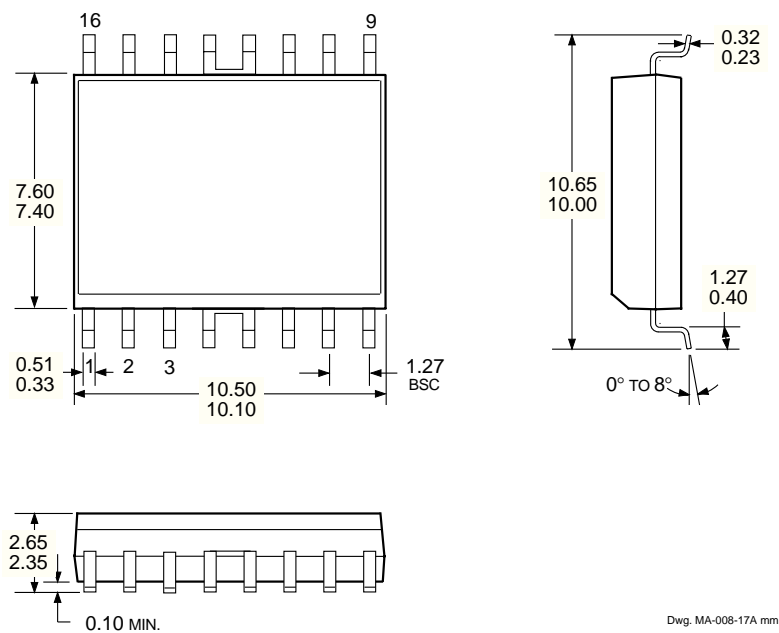
UCN5804LB

Dimensions in Inches
(for reference only)



Dimensions in Millimeters

(controlling dimensions)



- NOTES: 1. Exact body and lead configuration at vendor's option within limits shown.
2. Lead spacing tolerance is non-cumulative
3. Lead thickness is measured at seating plane or below.
4. Webbed lead frame. Leads 4, 5, 12, and 13 are internally one piece.

5804**BiMOS II UNIPOLAR
STEPPER-MOTOR
TRANSLATOR/DRIVER****MOTOR DRIVERS SELECTION GUIDE**

Function	Output Ratings *		Part Number †
INTEGRATED CIRCUITS FOR BRUSHLESS DC MOTORS			
3-Phase Controller/Drivers	±2.0 A	45 V	2936 and 2936-120
Hall-Effect Latched Sensors	10 mA	24 V	3175 and 3177
2-Phase Hall-Effect Sensor/Controller	20 mA	25 V	3235
Hall-Effect Complementary-Output Sensor	20 mA	25 V	3275
2-Phase Hall-Effect Sensor/Driver	900 mA	14 V	3625
2-Phase Hall-Effect Sensor/Driver	400 mA	26 V	3626
Hall-Effect Complementary-Output Sensor/Driver	300 mA	60 V	5275
3-Phase Back-EMF Controller/Driver	±900 mA	14 V	8902-A
3-Phase Controller/DMOS Driver	±4.0 A	14 V	8925
3-Phase Back-EMF Controller/Driver	±1.0 A	7 V	8984
INTEGRATED BRIDGE DRIVERS FOR DC AND BIPOLAR STEPPER MOTORS			
PWM Current-Controlled Dual Full Bridge	±750 mA	45 V	2916
PWM Current-Controlled Dual Full Bridges	±1.5 A	45 V	2917 and 2918
PWM Current-Controlled Dual Full Bridge	±750 mA	45 V	2919
Dual Full-Bridge Driver	±2.0 A	50 V	2998
PWM Current-Controlled Full Bridge	±2.0 A	50 V	3952
PWM Current-Controlled Full Bridge	±1.3 A	50 V	3953
PWM Current-Controlled Microstepping Full Bridges	±1.5 A	50 V	3955 and 3957
PWM Current-Controlled Dual Full Bridge	±800 mA	33 V	3964
PWM Current-Controlled Dual Full Bridge	±650 mA	30 V	3966 and 3968
PWM Current-Controlled Dual Full Bridge	±750 mA	45 V	6219
OTHER INTEGRATED CIRCUIT & PMCM MOTOR DRIVERS			
Unipolar Stepper-Motor Quad Driver	1.8 A	50 V	2544
Unipolar Stepper-Motor Translator/Driver	1.25 A	50 V	5804
Unipolar Stepper-Motor Quad Drivers	1 A	46 V	7024 and 7029
Unipolar Microstepper-Motor Quad Driver	1.2 A	46 V	7042
Voice-Coil Motor Driver	±500 mA	6 V	8932-A
Voice-Coil Motor Driver	±800 mA	16 V	8958
Voice-Coil (and Spindle) Motor Driver	±350 mA	7 V	8984

* Current is maximum specified test condition, voltage is maximum rating. See specification for sustaining voltage limits or over-current protection voltage limits. Negative current is defined as coming out of (sourcing) the output.

† Complete part number includes additional characters to indicate operating temperature range and package style.

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